

Horizontal milling machine	Amount	Pallette size	Displacement X-Y	Displacement Z	Amount of tools	FMS-line
Horizontal CNC-milling machine Mazak HCN5000	1	500 x 500 mm	730 x 730 mm	740 mm	160	12 pallets

Vertical milling machines	Amount	Table length	Table width	Longitudinal displacement	Transverse displacement
Vertical CNC-milling machine Leadwell V-30i	1	890 mm	500 mm	800 mm	510 mm
Vertical CNC-milling machine Leadwell V-32i	1	890 mm	500 mm	800 mm	520 mm
Vertical CNC-milling machine Leadwell V-40M	1	1120 mm	500 mm	1020 mm	510 mm
Vertical CNC-milling machine Leadwell V-42AF	3	1100 mm	500 mm	1000 mm	520 mm
Vertical CNC-milling machine Leadwell V-50-L	2	1420 mm	610 mm	1270 mm	635 mm
Vertical CNC-milling machine Mazak VTC 200 C	3	2000 mm	510 mm	1660 mm	510 mm
Vertical CNC-milling machine Mazak VTC 300 C	1	2000 mm	760 mm	1740 mm	750 mm
Vertical CNC-milling machine Mazak Nexus 410 A	1	900 mm	510 mm	560 mm	410 mm
Vertical CNC-milling machine Mazak Nexus 510 C	1	1300 mm	510 mm	1050 mm	410 mm

Turning machines	Amount	Chuck size	Travel X-axis	Travel Y-axis	Travel Z-axis	Additional information
CNC-turning machine Mazak Quickturn Nexus 250	1	Ø 250 mm	320 mm	100 mm	560 mm	automatic centerpoint
CNC-turning machine Mazak Quickturn Nexus 250 MY	1	Ø 250 mm	320 mm	100 mm	520 mm	2nd chuck size: Ø 152 mm
CNC-turning machine Mazak Quickturn Nexus 200-II MSY	1	Ø 200 mm	230 mm	100 mm	640 mm	automatic centerpoint
CNC-turning machine Mazak Quickturn Nexus 200-II MY	1	Ø 200 mm	230 mm	100 mm	580 mm	automatic centerpoint

Measuring machines	Amount	Range
Wenzel LH 87	2	X: 800 mm, Y: 2000 mm, Z: 700 mm